

Gage Calibration Service

New Swanson Gages

THREAD GAGES

Certificate of Compliance (Short Form)	No Charge
Certificate of Calibration (Long Form) up to 5"	\$20.00 / member
Certificate of Calibration (Long Form) over 5"	\$30.00 / member

TAPER PIPE GAGES

Certificate of Compliance (Short Form)	No Charge
Certificate of Calibration (Long Form) Plugs.....	\$35.00 / member
Certificate of Calibration (Long Form) Rings	\$45.00 / member

CERTIFICATE OF COMPLIANCE (Short Form)

Certificate indicates the gage complies with applicable H28 and ANSI standards.

CERTIFICATE OF CALIBRATION (Long Form)

Certificate indicates actual measurements of pitch diameter, major diameter, minor diameter, flank angles and lead where they apply.

Customer Supplied Gages

THREAD PLUG GAGES: Work or Setting

Sizes #0 to 1-1/2" (M1.6 to M39)	\$30.00 / member
Sizes 1-9/16" to 8" (M40 to M203).....	\$35.00 / member

NOTE: As the centerline (axis) of Trilock plug gages cannot be accurately located, the lead cannot be calibrated and half-angle relation to axis cannot be accurately calibrated. The flank angles can be calibrated for included angle only.

THREAD RING GAGES:

Standard sizes to 1-1/2" (M39)	\$45.00 / member
Non-standard sizes #0 to 5" (M1.6 to M127).....	\$45.00 / member
Sizes over 5" (over M127)	\$80.00 / member

NOTE: For non-standard ring sizes where a set plug is not in our stock or is not furnished, a special tooling charge applies and will be quoted prior to processing.

TAPER PIPE GAGES

	Plugs	Rings
Sizes 1/16" to 3"	\$45.00 / member	\$70.00 / member
Sizes 3-1/2" to 6"	\$65.00 / member	\$85.00 / member

CYLINDRICAL GAGES

	Plugs	Rings
Sizes .040" to .060" (M1.016 to M1.524).....	\$114.00 / member	\$114.00 / member
Sizes .061" to .100" (M1.525 to M2.54).....	\$114.00 / member	\$114.00 / member
Sizes .101" to 2.010" (M2.541 to M51.05).....	\$114.00 / member	\$114.00 / member
Sizes 2.011" to 5.510" (M51.06 to M140.0).....	\$132.00 / member	\$132.00 / member
Sizes below .040" and over 5.510" – call for quote		