

# Reversible Thread Plug Gages



**Class "X" Tolerance  
Precision Lapped**

NOMINAL SIZE	THREADS PER INCH		MEMBERS		HANDLES		DOUBLE END 2B, 3B
	NC UNC	NF UNF	GO	NO GO	NO.	PRICE	
			1, 2, 3 1B, 2B 3B	2B, 3B			
0		80	88.00	88.00	1W	14.00	190.00
1	64	72	88.00	88.00	1W	14.00	190.00
2	56	64	80.00	80.00	2W	14.00	174.00
3	48	56	78.00	78.00	2W	14.00	170.00
4	40	48	72.00	72.00	2W	14.00	158.00
5	40	44	65.00	65.00	2W	14.00	144.00
6	32	40	65.00	65.00	2W	14.00	144.00
8	32	36	65.00	65.00	2W	14.00	144.00
10	24	32	65.00	65.00	3W	15.00	145.00
12	24	28	65.00	65.00	3W	15.00	145.00
1/4	20	28	60.00	60.00	3W	15.00	135.00
5/16	18	24	60.00	60.00	4W	17.00	137.00
3/8	16	24	65.00	65.00	4W	17.00	147.00
7/16	14	20	65.00	65.00	5W	17.00	147.00
1/2	13	20	65.00	65.00	5W	17.00	147.00
9/16	12	18	76.00	76.00	6W	18.00	170.00
5/8	11	18	76.00	76.00	6W	18.00	170.00
3/4	10	16	85.00	85.00	7W	20.00	190.00

For chrome plate – add 30%.

TiN coated available for #4 and larger.

# Metric Reversible Thread Plug Gages



**Class "X" Tolerance  
Precision Lapped**

METRIC SIZE AND PITCH					MEMBERS		HANDLES		DOUBLE END
					6H GO	6H NO GO	NO.	PRICE	
M1.6	0.35				99.00	99.00	1W	14.00	212.00
M2	0.40				93.00	93.00	2W	14.00	200.00
M2.5	0.45				93.00	93.00	2W	14.00	200.00
M3	0.50				80.00	80.00	2W	14.00	174.00
M3.5	0.60				72.00	72.00	2W	14.00	158.00
M4	0.70				72.00	72.00	2W	14.00	158.00
M5	0.80				72.00	72.00	3W	15.00	159.00
M6	1.00				63.00	63.00	3W	15.00	141.00
M8	1.25	1.00			63.00	63.00	4W	17.00	143.00
M10	1.50	1.25			64.00	64.00	4W	17.00	145.00
M12	1.75	1.50	1.25	1.00	67.00	67.00	5W	17.00	151.00
M14	2.00	1.50			77.00	77.00	6W	18.00	172.00
M16	2.00	1.50			80.00	80.00	7W	20.00	180.00
M18	1.50				88.00	88.00	7W	20.00	196.00

For chrome plate – add 30%.

TiN coated available for M3 and larger.