

# Taperlock Thread Plug Gages



**Class "X" Tolerance  
Precision Lapped**

NOMINAL SIZE	THREADS PER INCH			MEMBERS		HANDLES		DOUBLE END
	NC UNC	NF UNF	NEF UNEF	GO	NO GO	NO.	PRICE	2B, 3B
				1, 2, 3 1B, 2B, 3B	2B, 3B			
0		80		40.00	40.00	000	10.00	90.00
1	64	72		40.00	40.00	000	10.00	90.00
2	56	64		40.00	40.00	000	10.00	90.00
3	48	56		36.00	36.00	000	10.00	82.00
4	40	48		36.00	36.00	00	10.00	82.00
5	40	44		36.00	36.00	00	10.00	82.00
6	32	40		31.00	31.00	00	10.00	72.00
8	32	36		31.00	31.00	0	10.00	72.00
10	24	32		31.00	31.00	0	10.00	72.00
12	24	28		31.00	31.00	0	10.00	72.00
12			32	55.00	55.00	0	10.00	120.00
1/4	20	28		28.00	28.00	1	10.00	66.00
1/4			32	53.00	53.00	1	10.00	116.00
5/16	18	24		28.00	28.00	1	10.00	66.00
5/16			32	53.00	53.00	1	10.00	116.00
3/8	16	24		29.00	29.00	2	10.00	68.00
3/8			32	60.00	60.00	2	10.00	130.00
7/16	14	20		29.00	29.00	2	10.00	68.00
7/16			28	60.00	60.00	2	10.00	130.00
1/2	13	20		31.00	31.00	2	10.00	72.00
1/2			28	62.00	62.00	2	10.00	134.00
9/16	12	18		39.00	39.00	3	10.00	88.00
9/16			24	67.00	67.00	3	10.00	144.00
5/8	11	18		39.00	39.00	3	10.00	88.00
5/8			24	67.00	67.00	3	10.00	144.00
11/16			24	68.00	68.00	3	10.00	146.00
3/4	10	16		44.00	44.00	3	10.00	98.00
3/4			20	70.00	70.00	3	10.00	150.00
13/16			20	80.00	80.00	3	10.00	170.00
7/8	9	14		48.00	48.00	4	11.00	107.00
7/8			20	80.00	80.00	4	11.00	171.00
15/16			20	81.00	81.00	4	11.00	173.00
1"	8	12	14NS	56.00	56.00	4	11.00	123.00
1"			20	90.00	90.00	4	11.00	191.00
1-1/16		12	18	92.00	92.00	4	11.00	195.00
1-1/8	7	12		69.00	69.00	4	11.00	149.00
1-1/8			18	89.00	89.00	4	11.00	189.00
1-3/16		12	18	97.00	97.00	5	12.00	206.00
1-1/4	7	12		71.00	71.00	5	12.00	154.00
1-1/4			18	95.00	95.00	5	12.00	202.00
1-5/16		12	18	106.00	106.00	5	12.00	224.00
1-3/8	6	12		82.00	82.00	5	12.00	176.00
1-3/8			18	110.00	110.00	5	12.00	232.00
1-7/16		12	18	113.00	113.00	5	12.00	238.00
1-1/2	6	12		92.00	92.00	5	12.00	196.00
1-1/2			18	118.00	118.00	5	12.00	248.00

For chrome plate – add 30%.