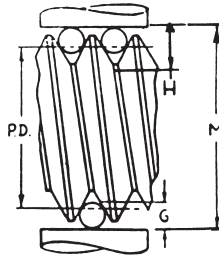
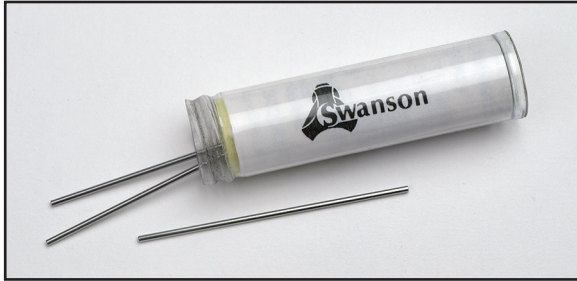


# Calibrated Thread Measuring Wires



Measured Pitch Diameter (PD) =  
Measurement over Wires (M) -  
Constant (C)

## Special Thread Measuring Wires +/- 20 millionths

ABOVE - INCLUDING	SET OF 3
.004 - .005" .1016mm - .1270mm	<b>CALL FOR PRICES</b>
.005 - .007" .1270mm - .1778mm	
.007 - .010" .1778mm - .2540mm	
.010 - .135" .2540mm - 3.429mm	
.135 - .260" 3.429mm - 6.604mm	
.260 - .385" 6.604mm - 9.779mm	
.385 - .510" 9.779mm - 12.954mm	
.510 - .635" 12.954mm - 16.129mm	
.635 - .760" 16.129mm - 19.304mm	
.760 - 1.010" 19.304mm - 25.654mm	

## 60° Threads

(n) THREADS PER INCH	(G) NOMINAL BEST WIRE DIAMETER	(C) NOMINAL CONSTANT	PRICE SET OF THREE
120	.00481"	.00722"	122.00
100	.00577	.00866	122.00
96	.00601	.00902	122.00
90	.00642	.00962	122.00
80	.00722	.01083	122.00
72	.00802	.01203	122.00
64	.00902	.01353	122.00
56	.01031	.01546	122.00
50	.01155	.01732	122.00
48	.01203	.01804	75.00
44	.01312	.01968	75.00
40	.01443	.02165	75.00
36	.01604	.02406	75.00
32	.01804	.02706	75.00
30	.01925	.02887	75.00
28	.02062	.03093	75.00
27	.02138	.03208	75.00
26	.02221	.03331	75.00
24	.02406	.03608	75.00
22	.02624	.03936	75.00
20	.02887	.04330	75.00
18	.03208	.04811	75.00
16	.03608	.05413	75.00
14	.04124	.06186	75.00
13	.04441	.06662	75.00
12	.04811	.07217	75.00
11-1/2	.05020	.07531	75.00
11	.05249	.07873	75.00
10	.05774	.08660	75.00
9	.06415	.09623	75.00
8	.07217	.10825	75.00
7-1/2	.07698	.11547	75.00
7	.08248	.12372	75.00
6	.09623	.14434	75.00
5-1/2	.10497	.15746	122.00
5	.11547	.17321	122.00
4-1/2	.12830	.19245	122.00
4	.14434	.21651	122.00
3-1/2	.16496	.24744	122.00
3-1/4	.17765	.26647	122.00
3	.19245	.28868	122.00
2-3/4	.20995	.31492	122.00
2	.28868	.43301	122.00

## 60° Metric Threads

PITCH mm	NOMINAL BEST WIRE DIAMETER mm	NOMINAL CONSTANT mm	PRICE SET OF THREE
.2	.1155	.1732	122.00
.225	.1299	.1949	122.00
.25	.1443	.2165	122.00
.3	.1732	.2598	122.00
.35	.2021	.3031	122.00
.4	.2309	.3464	122.00
.45	.2598	.3897	122.00
.5	.2887	.4330	122.00
.6	.3464	.5196	122.00
.7	.4041	.6062	122.00
.75	.4330	.6495	75.00
.8	.4619	.6928	75.00
.9	.5196	.7794	75.00
1.0	.5774	.8660	75.00
1.25	.7217	1.0825	75.00
1.5	.8660	1.2990	75.00
1.75	1.0104	1.5155	75.00
2.0	1.1547	1.7321	75.00
2.5	1.4434	2.1651	75.00
3.0	1.7321	2.5981	75.00
3.5	2.0207	3.0311	75.00
4.0	2.3094	3.4641	75.00
4.5	2.5981	3.8971	75.00
5.0	2.8868	4.3301	122.00
5.5	3.1754	4.7631	122.00
6.0	3.4641	5.1962	122.00
7.0	4.0415	6.0622	122.00
8.0	4.6188	6.9282	122.00
9.0	5.1962	7.7942	122.00
10.0	5.7735	8.6603	122.00

## 29° Acme Best Threads

THREADS PER INCH (n)	DIAMETER BEST SIZE WIRE	PRICE SET OF THREE
1	.51645"	140.00
1-1/3	.38734	140.00
1-1/2	.34430	140.00
1-3/4	.29511	140.00
2	.25823	140.00
2-1/2	.20658	140.00
3	.17215	140.00
3-1/2	.14756	112.00
4	.12911	112.00
4-1/2	.11477	112.00
5	.10329	112.00
5-1/2	.09390	112.00
6	.08608	112.00
7	.07378	112.00
8	.06456	112.00
9	.05738	112.00
10	.05164	112.00
12	.04304	112.00
14	.03689	112.00
16	.03228	112.00
18	.02869	112.00
20	.02582	112.00

**CERTIFICATE OF ACCURACY  
INCLUDED WITH EACH SET**