

# Helical Coil (STI) Thread Plug Gages



**Class "X" Tolerance  
Precision Lapped**

NOMINAL SIZE	REGULAR TOOL STEEL			TiN COATED HIGH SPEED STEEL			HANDLES	
	MEMBERS		DOUBLE END 2B & 3B	MEMBERS		DOUBLE END 2B & 3B		
	GO 2B, 3B	NO GO 2B, 3B		GO 2B, 3B	NO GO 2B, 3B		NO.	PRICE
2-56	53.00	53.00	116.00	90.00	90.00	190.00	00	10.00
4-40	49.00	49.00	108.00	81.00	81.00	172.00	00	10.00
4-48	49.00	49.00	108.00	145.00	145.00	300.00	00	10.00
5-40	49.00	49.00	108.00	145.00	145.00	300.00	0	10.00
6-32	49.00	49.00	108.00	81.00	81.00	172.00	0	10.00
6-40	49.00	49.00	108.00	137.00	137.00	284.00	0	10.00
8-32	44.00	44.00	98.00	77.00	77.00	164.00	0	10.00
8-36	44.00	44.00	98.00	137.00	137.00	284.00	0	10.00
10-24	44.00	44.00	98.00	137.00	137.00	284.00	0	10.00
10-32	44.00	44.00	98.00	77.00	77.00	164.00	0	10.00
12-24	44.00	44.00	98.00	134.00	134.00	278.00	1	10.00
1/4-20	43.00	43.00	96.00	134.00	134.00	278.00	1	10.00
1/4-28	43.00	43.00	96.00	75.00	75.00	160.00	1	10.00
5/16-18	43.00	43.00	96.00	134.00	134.00	278.00	2	10.00
5/16-24	43.00	43.00	96.00	75.00	75.00	160.00	1	10.00
3/8-16	44.00	44.00	98.00	124.00	124.00	258.00	2	10.00
3/8-24	44.00	44.00	98.00	77.00	77.00	164.00	2	10.00
7/16-14	46.00	46.00	102.00	124.00	124.00	258.00	3	10.00
7/16-20	46.00	46.00	102.00	124.00	124.00	258.00	2	10.00
1/2-13	51.00	51.00	112.00	125.00	125.00	260.00	3	10.00
1/2-20	51.00	51.00	112.00	125.00	125.00	260.00	3	10.00
9/16-12	60.00	60.00	130.00	139.00	139.00	288.00	3	10.00
9/16-18	60.00	60.00	130.00	139.00	139.00	288.00	3	10.00
5/8-11	60.00	60.00	130.00	150.00	150.00	310.00	3	10.00
5/8-18	60.00	60.00	130.00	150.00	150.00	310.00	3	10.00
3/4-10	66.00	66.00	143.00	163.00	163.00	337.00	4	11.00
3/4-16	66.00	66.00	142.00	163.00	163.00	336.00	3	10.00

For class "W" pitch diameters – call Swanson.

For chrome plate (on regular steel only) – add 30%.