



Titanium Nitride Coated HSS Thread Plug Gages



**Class "X" Tolerance
Precision Lapped**

NOMINAL SIZE	THREADS PER INCH			MEMBERS		HANDLES		DOUBLE END
	NC UNC	NF UNF	NEF UNEF	GO	NO GO	NO.	PRICE	2B, 3B
				1, 2, 3 1B, 2B, 3B	2B, 3B			
0		80		81.00	81.00	000	10.00	172.00
1	64	72		81.00	81.00	000	10.00	172.00
2	56	64		70.00	70.00	000	10.00	150.00
3	48	56		70.00	70.00	000	10.00	150.00
4	40	48		59.00	59.00	00	10.00	128.00
5	40	44		58.00	58.00	00	10.00	126.00
6	32	40		56.00	56.00	00	10.00	122.00
8	32	36		56.00	56.00	0	10.00	122.00
10	24	32		56.00	56.00	0	10.00	122.00
12	24	28		56.00	56.00	0	10.00	122.00
12			32	137.00	137.00	0	10.00	284.00
1/4	20	28		47.00	47.00	1	10.00	104.00
1/4			32	137.00	137.00	1	10.00	284.00
5/16	18	24		48.00	48.00	1	10.00	106.00
5/16			32	140.00	140.00	1	10.00	290.00
3/8	16	24		51.00	51.00	2	10.00	112.00
3/8			32	146.00	146.00	2	10.00	302.00
7/16	14	20		57.00	57.00	2	10.00	124.00
7/16			28	134.00	134.00	2	10.00	278.00
1/2	13	20		57.00	57.00	2	10.00	124.00
1/2			28	134.00	134.00	2	10.00	278.00
9/16	12	18		73.00	73.00	3	10.00	156.00
9/16			24	135.00	135.00	3	10.00	280.00
5/8	11	18		73.00	73.00	3	10.00	156.00
5/8			24	146.00	146.00	3	10.00	302.00
11/16			24	153.00	153.00	3	10.00	316.00
3/4	10	16		85.00	85.00	3	10.00	180.00
3/4			20	153.00	153.00	3	10.00	316.00
13/16			20	164.00	164.00	3	10.00	338.00
7/8	9	14		91.00	91.00	4	11.00	193.00
7/8			20	164.00	164.00	4	11.00	339.00
15/16			20	174.00	174.00	4	11.00	359.00
1"	8	12	14NS	118.00	118.00	4	11.00	247.00
1"			20	174.00	174.00	4	11.00	359.00
1-1/16		12	18	179.00	179.00	4	11.00	369.00
1-1/8	7	12		179.00	179.00	4	11.00	369.00
1-1/8			18	193.00	193.00	4	11.00	397.00
1-3/16		12	18	201.00	201.00	5	12.00	414.00
1-1/4	7	12		201.00	201.00	5	12.00	414.00
1-1/4			18	209.00	209.00	5	12.00	430.00
1-5/16		12	18	221.00	221.00	5	12.00	454.00
1-3/8	6	12		221.00	221.00	5	12.00	454.00
1-3/8			18	241.00	241.00	5	12.00	494.00
1-7/16		12	18	229.00	229.00	5	12.00	470.00
1-1/2	6	12		229.00	229.00	5	12.00	470.00
1-1/2			18	256.00	256.00	5	12.00	524.00

For TiN coated METRIC PLUGS (see pg. 12), HELICAL COIL PLUGS (see pg. 9).
For TiN coated PIPE PLUGS & SPECIALS call Swanson

Advantages of TiN Coating:

- Greatly increased tool life
- Surface hardness greater than HSS
- Greater corrosion resistance
- Greater abrasion resistance
- Increased lubricity
- Visible sign of gaging wear
- Lower gaging cost
- Increased productivity