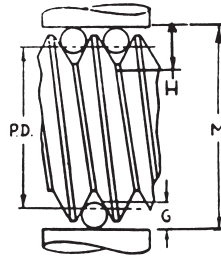


Calibrated Thread Measuring Wires



Measured Pitch Diameter (PD) =
Measurement over Wires (M) –
Constant (C)

Special Thread Measuring Wires +/- 20 millionths

ABOVE - INCLUDING	SET OF 3
.004 - .005" .1016mm - .1270mm	175.00
.005 - .007" .1270mm - .1778mm	175.00
.007 - .010" .1778mm - .2540mm	132.00
.010 - .135" .2540mm - 3.429mm	132.00
.135 - .260" 3.429mm - 6.604mm	132.00
.260 - .385" 6.604mm - 9.779mm	147.00
.385 - .510" 9.779mm - 12.954mm	147.00
.510 - .635" 12.954mm - 16.129mm	147.00
.635 - .760" 16.129mm - 19.304mm	175.00
.760 - 1.010" 19.304mm - 25.654mm	175.00

60° Threads

(n) THREADS PER INCH	(G) NOMINAL BEST WIRE DIAMETER	(C) NOMINAL CONSTANT	PRICE SET OF THREE
120	.00481"	.00722"	100.00
100	.00577	.00866	100.00
96	.00601	.00902	100.00
90	.00642	.00962	100.00
80	.00722	.01083	100.00
72	.00802	.01203	100.00
64	.00902	.01353	100.00
56	.01031	.01546	100.00
50	.01155	.01732	100.00
48	.01203	.01804	87.00
44	.01312	.01968	87.00
40	.01443	.02165	87.00
36	.01604	.02406	87.00
32	.01804	.02706	87.00
30	.01925	.02887	87.00
28	.02062	.03093	87.00
27	.02138	.03208	61.00
26	.02221	.03331	61.00
24	.02406	.03608	61.00
22	.02624	.03936	61.00
20	.02887	.04330	61.00
18	.03208	.04811	61.00
16	.03608	.05413	61.00
14	.04124	.06186	61.00
13	.04441	.06662	61.00
12	.04811	.07217	61.00
11-1/2	.05020	.07531	61.00
11	.05249	.07873	61.00
10	.05774	.08660	61.00
9	.06415	.09623	61.00
8	.07217	.10825	61.00
7-1/2	.07698	.11547	61.00
7	.08248	.12372	61.00
6	.09623	.14434	61.00
5-1/2	.10497	.15746	96.00
5	.11547	.17321	96.00
4-1/2	.12830	.19245	96.00
4	.14434	.21651	96.00
3-1/2	.16496	.24744	96.00
3-1/4	.17765	.26647	96.00
3	.19245	.28868	96.00
2-3/4	.20995	.31492	96.00
2-1/2	.23094	.34641	100.00
2	.28868	.43301	100.00

60° Metric Threads

PITCH mm	NOMINAL BEST WIRE DIAMETER mm	NOMINAL CONSTANT mm	PRICE SET OF THREE
.2	.1155	.1732	100.00
.225	.1299	.1949	100.00
.25	.1443	.2165	100.00
.3	.1732	.2598	100.00
.35	.2021	.3031	100.00
.4	.2309	.3464	100.00
.45	.2598	.3897	100.00
.5	.2887	.4330	100.00
.6	.3464	.5196	96.00
.7	.4041	.6062	96.00
.75	.4330	.6495	87.00
.8	.4619	.6928	87.00
.9	.5196	.7794	87.00
1.0	.5774	.8660	61.00
1.25	.7217	1.0825	61.00
1.5	.8660	1.2990	61.00
1.75	1.0104	1.5155	61.00
2.0	1.1547	1.7321	61.00
2.5	1.4434	2.1651	61.00
3.0	1.7321	2.5981	61.00
3.5	2.0207	3.0311	61.00
4.0	2.3094	3.4641	61.00
4.5	2.5981	3.8971	96.00
5.0	2.8868	4.3301	96.00
5.5	3.1754	4.7631	96.00
6.0	3.4641	5.1962	96.00
7.0	4.0415	6.0622	96.00
8.0	4.6188	6.9282	96.00
9.0	5.1962	7.7942	96.00
10.0	5.7735	8.6603	100.00

**CERTIFICATE OF CALIBRATION
INCLUDED WITH EACH SET**

29° Acme Best Threads

THREADS PER INCH (n)	DIAMETER BEST SIZE WIRE	PRICE SET OF THREE
1	.51645"	127.00
1-1/3	.38734	111.00
1-1/2	.34430	111.00
1-3/4	.29511	111.00
2	.25823	111.00
2-1/2	.20658	111.00
3	.17215	111.00
3-1/2	.14756	106.00
4	.12911	96.00
4-1/2	.11477	96.00
5	.10329	88.00
5-1/2	.09390	88.00
6	.08608	88.00
7	.07378	88.00
8	.06456	88.00
9	.05738	88.00
10	.05164	88.00
12	.04304	88.00
14	.03689	88.00
16	.03228	88.00
18	.02869	88.00
20	.02582	88.00