

Gage Calibration Service

New Swanson Gages

THREAD & CYLINDRICAL GAGES

- Certification of Compliance to Class (Short Form)No Charge
- Certification of Calibration to Size (Long Form)\$15.00 / member

TAPER PIPE GAGES

- Certification of Compliance to Class (Short Form)No Charge
- Certification of Calibration to Size (Long Form)\$25.00 / member

CERTIFICATE OF COMPLIANCE (Short Form)

Certificate indicates the gage complies with applicable H28 and ANSI standards.

CERTIFICATE OF CALIBRATION (Long Form)

Certificate indicates actual measurements of pitch diameter, major diameter, minor diameter, flank angles and lead where they apply.

Customer Supplied Gages

THREAD PLUG GAGES: Work or Setting

- Sizes #0 to 1-1/2"\$25.00 / member
- Sizes 1-9/16" to 8"\$30.00 / member

NOTE: As the centerline (axis) of Trilock plug gages cannot be accurately located, the lead cannot be calibrated and half-angle relation to axis cannot be accurately calibrated. The flank angles can be calibrated for included angle only.

THREAD RING GAGES:

- Standard sizes to 1-1/2"\$35.00 / member
- Non-standard sizes #0 to 5"\$45.00 / member
- Non-standard sizes over 5" to 8"\$78.00 / member

NOTE: For non-standard ring sizes where a set plug is not in our stock or is not furnished, a special tooling charge applies and will be quoted prior to processing.

TAPER PIPE GAGES

| | Plugs | Rings |
|--------------------------|------------------|------------------|
| Sizes 1/16" to 3" | \$32.00 / member | \$52.00 / member |
| Sizes 3-1/2" to 6" | \$45.00 / member | \$62.00 / member |

CYLINDRICAL GAGES

| | Plugs | Rings |
|-----------------------------|------------------|------------------|
| Sizes .040 to 2.010 | \$39.00 / member | \$39.00 / member |
| Sizes 2.011 to 5.510 | \$52.00 / member | \$52.00 / member |
| Sizes 5.511 to 11.010 | \$66.00 / member | \$66.00 / member |

NOTE: Long Form Certification on Customer Supplied Formadd \$5.00

