

# Truncated Setting Plug Gages



**Class "X" Pitch Diameters  
"W" Lead & Angles  
Precision Lapped**

NOMINAL SIZE	THREADS PER INCH			MEMBERS		HANDLES		DOUBLE END
	NC UNC	NF UNF	NEF UNEF	GO	NO GO	NO.	PRICE	2A, 3A
				2, 3 1A, 2A, 3A	2A, 3A			
0		80		81.00	81.00	000	10.00	172.00
1	64	72		81.00	81.00	000	10.00	172.00
2	56	64		81.00	81.00	000	10.00	172.00
3	48	56		73.00	73.00	000	10.00	156.00
4	40	48		73.00	73.00	00	10.00	156.00
5	40	44		68.00	68.00	00	10.00	146.00
6	32	40		68.00	68.00	00	10.00	146.00
8	32	36		68.00	68.00	0	10.00	146.00
10	24	32		68.00	68.00	0	10.00	146.00
12	24	28		73.00	73.00	0	10.00	156.00
12			32	87.00	87.00	0	10.00	184.00
1/4	20	28		63.00	63.00	1	9.00	135.00
1/4			32	90.00	90.00	1	9.00	189.00
5/16	18	24		63.00	63.00	1	9.00	135.00
5/16			32	90.00	90.00	1	9.00	189.00
3/8	16	24		65.00	65.00	2	9.00	139.00
3/8			32	99.00	99.00	2	9.00	207.00
7/16	14	20		68.00	68.00	2	9.00	145.00
7/16			28	99.00	99.00	2	9.00	207.00
1/2	13	20		70.00	70.00	2	9.00	149.00
1/2			28	112.00	112.00	2	9.00	233.00
9/16	12	18		80.00	80.00	3	9.00	169.00
9/16			24	118.00	118.00	3	9.00	245.00
5/8	11	18		84.00	84.00	3	9.00	177.00
5/8			24	119.00	119.00	3	9.00	247.00
11/16			24	130.00	130.00	3	9.00	269.00
3/4	10	16		94.00	94.00	3	9.00	197.00
3/4			20	126.00	126.00	3	9.00	261.00
13/16			20	133.00	133.00	3	9.00	275.00
7/8	9	14		112.00	112.00	4	10.00	234.00
7/8			20	136.00	136.00	4	10.00	282.00
15/16			20	138.00	138.00	4	10.00	286.00
1"	8	12	14NS	127.00	127.00	4	10.00	264.00
1"			20	147.00	147.00	4	10.00	304.00
1-1/16		12	18	146.00	146.00	4	10.00	302.00
1-1/8	7	12		146.00	146.00	4	10.00	302.00
1-1/8			18	154.00	154.00	4	10.00	318.00
1-3/16		12	18	154.00	154.00	5	11.00	319.00
1-1/4	7	12		160.00	160.00	5	11.00	331.00
1-1/4			18	180.00	180.00	5	11.00	371.00
1-5/16		12	18	184.00	184.00	5	11.00	379.00
1-3/8	6	12		185.00	185.00	5	11.00	381.00
1-3/8			18	190.00	190.00	5	11.00	391.00
1-7/16		12	18	195.00	195.00	5	11.00	401.00
1-1/2	6	12		198.00	198.00	5	11.00	407.00
1-1/2			18	203.00	203.00	5	11.00	417.00

For class "W" pitch diameters - add 25%.