

British Standard Pipe – BSPP "Modified" (Non-Pressure Tight Joints)



SIZE	WORK PLUGS "G" (BSPP)				SET PLUGS "G" (BSPP) Class "B"				RINGS "G" (BSPP) Class "B"	
	GO or NO GO	HANDLE		DOUBLE END	GO or NO GO	HANDLE		DOUBLE END	GO or NO GO	SET GO & NO GO
		NO.	PRICE			NO.	PRICE			
1/16-28	81.00	1	9.00	171.00	112.00	1	9.00	233.00	226.00	452.00
1/8-28	81.00	2	9.00	171.00	112.00	2	9.00	233.00	228.00	456.00
1/4-19	81.00	3	9.00	171.00	112.00	3	9.00	233.00	249.00	498.00
3/8-19	89.00	3	9.00	187.00	118.00	3	9.00	245.00	251.00	502.00
1/2-14	90.00	4	10.00	190.00	124.00	4	10.00	258.00	244.00	488.00
3/4-14	90.00	4	10.00	190.00	152.00	4	10.00	314.00	251.00	502.00
1"-11	107.00	5	11.00	225.00	190.00	5	11.00	391.00	270.00	540.00
1 1/4-11	125.00	5-1/2	15.00	265.00	205.00	5-1/2	15.00	425.00	318.00	636.00
1 1/2-11	149.00	5-1/2	15.00	313.00	216.00	5-1/2	15.00	447.00	350.00	700.00
2"-11	171.00	6	15.00	357.00	248.00	6	15.00	511.00	394.00	788.00
2 1/2-11	192.00	7	16.00	416.00*	281.00	7	16.00	594.00*	467.00	934.00
3"-11	237.00	7	16.00	506.00*	349.00	7	16.00	730.00*	582.00	1164.00

Note:

- 55° Modified Whitworth thread form (truncated crest and cleared root) to BS2779.
- G (internal and external straight).
- There are two classes of **external** threads: "A" (close fit) and "B" (free fit). Class "B" is used unless Class "A" is specified. Call for Class "A" ring and set plug gage pricing.

* 2 Handles

For TiN coated thread work plugs - call Swanson.

British Standard Pipe – BSPT "Modified" (Pressure Tight Joints)



SIZE	WORK PLUGS "Rc" or "Rp" System "A"				RINGS "R" System "A" (BSPT)
	WORK PLUG ONLY (BSPT)	HANDLE		WORKPLUG WITH HANDLE	
		NO.	PRICE		
1/16-28	166.00	1	9.00	175.00	592.00
1/8-28	166.00	2	9.00	175.00	592.00
1/4-19	166.00	3	9.00	175.00	615.00
3/8-19	174.00	3	9.00	183.00	626.00
1/2-14	181.00	4	10.00	191.00	629.00
3/4-14	185.00	4	10.00	195.00	644.00
1"-11	214.00	5	11.00	225.00	731.00
1 1/4-11	254.00	5	11.00	265.00	799.00
1 1/2-11	282.00	5	11.00	293.00	871.00
2"-11	337.00	5	11.00	348.00	1037.00
2 1/2-11	379.00	6	15.00	394.00	1232.00
3"-11	504.00	6	15.00	519.00	1430.00

Note:

- 55° Modified Whitworth thread form (truncated crest and cleared root) to BS21.
- Rc (internal taper), Rp (internal straight) and R (external taper).
- There are two systems of gages: "A" for when manufacturing ensures thread accuracy and "B" for when manufacturing does not necessarily ensure thread accuracy. Call for system "B" ring and plug gage pricing.
- Plug gages have one step at basic gage plane.

For TiN coated thread work plugs - call Swanson.