

# Truncated Setting Plug Gages



**Class "X" Pitch Diameters  
"W" Lead & Angles  
Precision Lapped**

NOMINAL SIZE	THREADS PER INCH			MEMBERS		HANDLES		DOUBLE END
	NC UNC	NF UNF	NEF UNEF	GO	NO GO	NO.	PRICE	2A, 3A
				2, 3 1A, 2A, 3A	2A, 3A			
0		80		87.00	87.00	000	10.00	184.00
1	64	72		87.00	87.00	000	10.00	184.00
2	56	64		87.00	87.00	000	10.00	184.00
3	48	56		79.00	79.00	000	10.00	168.00
4	40	48		79.00	79.00	00	10.00	168.00
5	40	44		73.00	73.00	00	10.00	156.00
6	32	40		73.00	73.00	00	10.00	156.00
8	32	36		73.00	73.00	0	10.00	156.00
10	24	32		73.00	73.00	0	10.00	156.00
12	24	28		79.00	79.00	0	10.00	168.00
12			32	96.00	96.00	0	10.00	202.00
1/4	20	28		68.00	68.00	1	10.00	146.00
1/4			32	99.00	99.00	1	10.00	208.00
5/16	18	24		68.00	68.00	1	10.00	146.00
5/16			32	99.00	99.00	1	10.00	208.00
3/8	16	24		70.00	70.00	2	10.00	150.00
3/8			32	109.00	109.00	2	10.00	228.00
7/16	14	20		73.00	73.00	2	10.00	156.00
7/16			28	109.00	109.00	2	10.00	228.00
1/2	13	20		76.00	76.00	2	10.00	162.00
1/2			28	123.00	123.00	2	10.00	256.00
9/16	12	18		86.00	86.00	3	10.00	182.00
9/16			24	130.00	130.00	3	10.00	270.00
5/8	11	18		91.00	91.00	3	10.00	192.00
5/8			24	131.00	131.00	3	10.00	272.00
11/16			24	143.00	143.00	3	10.00	296.00
3/4	10	16		102.00	102.00	3	10.00	214.00
3/4			20	139.00	139.00	3	10.00	288.00
13/16			20	146.00	146.00	3	10.00	302.00
7/8	9	14		121.00	121.00	4	11.00	253.00
7/8			20	150.00	150.00	4	11.00	311.00
15/16			20	152.00	152.00	4	11.00	315.00
1"	8	12	14NS	137.00	137.00	4	11.00	285.00
1"			20	162.00	162.00	4	11.00	335.00
1-1/16		12	18	158.00	158.00	4	11.00	327.00
1-1/8	7	12		158.00	158.00	4	11.00	327.00
1-1/8			18	169.00	169.00	4	11.00	349.00
1-3/16		12	18	166.00	166.00	5	12.00	344.00
1-1/4	7	12		173.00	173.00	5	12.00	358.00
1-1/4			18	198.00	198.00	5	12.00	408.00
1-5/16		12	18	199.00	199.00	5	12.00	410.00
1-3/8	6	12		200.00	200.00	5	12.00	412.00
1-3/8			18	209.00	209.00	5	12.00	430.00
1-7/16		12	18	211.00	211.00	5	12.00	434.00
1-1/2	6	12		214.00	214.00	5	12.00	440.00
1-1/2			18	223.00	223.00	5	12.00	458.00

For class "W" pitch diameters – add 25%.