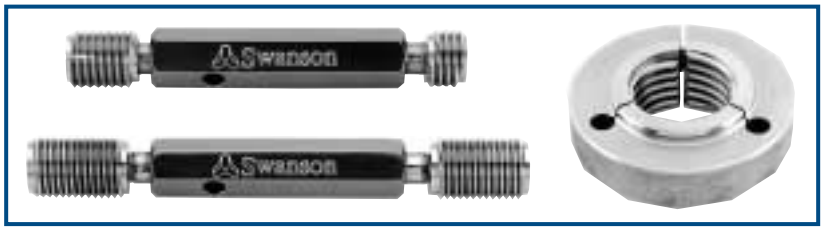
BSPP (Modified) British Standard Pipe Parallel Thread Gages



SIZE	WORK PLUGS GO or NO GO	NO.	HANDLE	DOUBLE END	SET PLUGS GO or NO GO	NO.	HANDLE	DOUBLE END	RINGS GO or NO GO	SET GO & NO GO
1/16-28	77.00	1	8.00	162.00	106.00	1	8.00	220.00	215.00	430.00
1/8-28	77.00	2	8.00	162.00	106.00	2	8.00	220.00	217.00	434.00
1/4-19	77.00	3	8.00	162.00	106.00	3	8.00	220.00	237.00	474.00
3/8-19	84.00	3	8.00	176.00	117.00	3	8.00	242.00	239.00	478.00
1/2-14	85.00	4	9.00	179.00	118.00	4	9.00	245.00	232.00	464.00
3/4-14	85.00	4	9.00	179.00	123.00	4	9.00	255.00	239.00	478.00
1”-11	101.00	5	10.00	212.00	150.00	5	10.00	310.00	257.00	514.00
1 1/4-11	119.00	5 1/2	14.00	252.00	172.00	5 1/2	14.00	358.00	302.00	604.00
1 1/2-11	141.00	5 1/2	14.00	296.00	205.00	5 1/2	14.00	424.00	333.00	666.00
2”-11	162.00	6	14.00	338.00	236.00	6	14.00	486.00	375.00	750.00
2 1/2-11	182.00	7	15.00	379.00	267.00	7	15.00	549.00	444.00	888.00
3”-11	225.00	7	15.00	465.00	332.00	7	15.00	679.00	554.00	1108.00

Note: 55° Modified Whitworth thread form (truncated crest and cleared root)

For chrome plate: work plugs - add 30%
rings - add 50%
For TiN coated thread work plugs - call Swanson.

BSPT (Modified) British Standard Pipe Taper Thread Gages

SIZE	WORK PLUGS GO WITH BASIC STEP	HANDLE NO.	HANDLE PRICE	PLUG WITH HANDLE	RINGS BSPT
1/16-28	166.00	1	8.00	174.00	537.00
1/8-28	166.00	2	8.00	174.00	537.00
1/4-19	166.00	3	8.00	174.00	558.00
3/8-19	174.00	3	8.00	182.00	569.00
1/2-14	181.00	4	9.00	190.00	572.00
3/4-14	185.00	4	9.00	194.00	585.00
1”-11	214.00	5	10.00	224.00	664.00
1 1/4-11	254.00	5	10.00	264.00	725.00
1 1/2-11	282.00	5	10.00	292.00	791.00
2”-11	337.00	5	10.00	347.00	942.00
2 1/2-11	379.00	6	14.00	393.00	1118.00
3”-11	504.00	6	14.00	518.00	1297.00

Note: 55° Modified Whitworth thread form (truncated crest and cleared root)

Plug gages have one step (basic).