

# Metric Thread Ring Gages



## Class "X" Tolerance Precision Lapped

METRIC SIZE AND PITCH					MEMBERS		SET	HOLDER	
					6g GO	6g NO GO	GO / NO GO	NO.	PRICE
M1.6	0.35				130.00	130.00	260.00	1	15.00
M1.8	0.35				130.00	130.00	260.00	1	15.00
M2	0.40				116.00	116.00	232.00	1	15.00
M2.2	0.45				116.00	116.00	232.00	1	15.00
M2.5	0.45				116.00	116.00	232.00	1	15.00
M3	0.50				100.00	100.00	200.00	1	15.00
M3.5	0.60				100.00	100.00	200.00	1	15.00
M4	0.70				93.00	93.00	186.00	1	15.00
M4.5	0.75				93.00	93.00	186.00	1	15.00
M5	0.80				93.00	93.00	186.00	1	15.00
M6	1.00				86.00	86.00	172.00	2	16.00
M7	1.00				86.00	86.00	172.00	2	16.00
M8	1.25	1.00			86.00	86.00	172.00	2	16.00
M10	1.50	1.25	0.75		93.00	93.00	186.00	3	17.00
M12	1.75	1.50	1.25	1.00	99.00	99.00	198.00	3	17.00
M14	2.00	1.50	1.00		111.00	111.00	222.00	4	20.00
M15	1.00				111.00	111.00	222.00	4	20.00
M16	2.00	1.50			112.00	112.00	224.00	4	20.00
M17	1.00				144.00	144.00	288.00	4	20.00
M18	2.50	1.50			148.00	148.00	296.00	4	20.00
M20	2.50	1.50	1.00		183.00	183.00	366.00	4	20.00
M22	2.50	1.50			187.00	187.00	374.00	5	27.00
M24	3.00	2.00			216.00	216.00	432.00	5	27.00
M25	1.50				216.00	216.00	432.00	5	27.00
M27	3.00	2.00			225.00	225.00	450.00	5	27.00
M30	3.50	2.00	1.50		228.00	228.00	456.00	6	33.00
M33	3.50	2.00			252.00	252.00	504.00	6	33.00
M35	1.50				266.00	266.00	532.00	6	33.00
M36	4.00	3.00	2.00		281.00	281.00	562.00	6	33.00
M39	4.00	3.00	2.00		286.00	286.00	572.00	6	33.00

Metric gages made to ANSI B1.16 dimensions.

Blanks conform to ANSI B47.1 dimensions.

Chrome plate for M6 and larger - add 50%.

For Metric Thread Plug Gages - see p.12.

For Metric Setting Plug Gages - see p.14.

For Metric Reversible Thread Plug Gages - see p. 11.



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